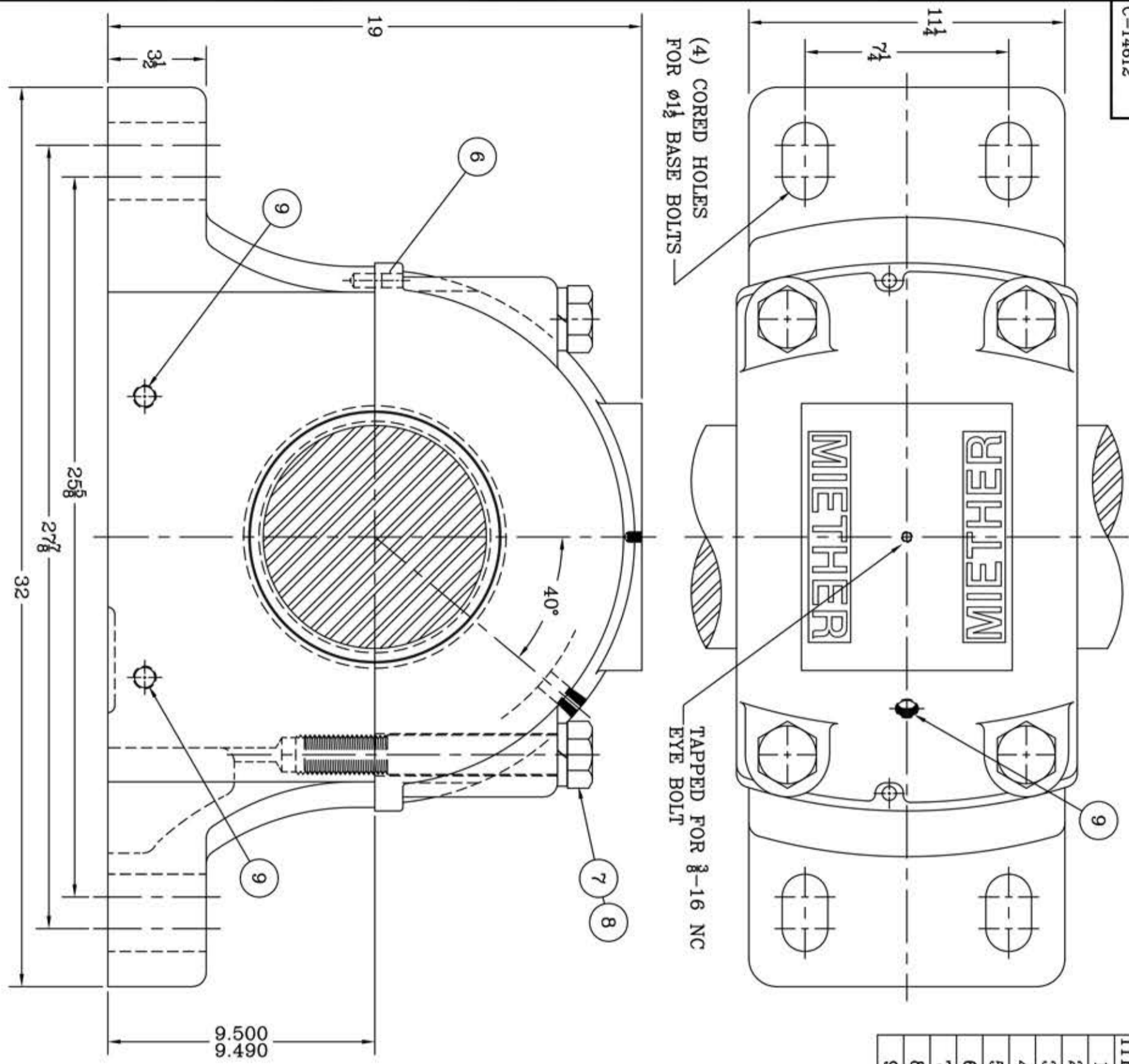


This drawing is the sole property of Miether Bearing Products and contains confidential and proprietary information. It is being provided to you for your use and may not be disclosed to any third party or used for any other purpose without Miether's prior written consent. The [materials] must be returned to the Company upon its demand. Your acceptance of these materials constitutes your acceptance of the foregoing terms.

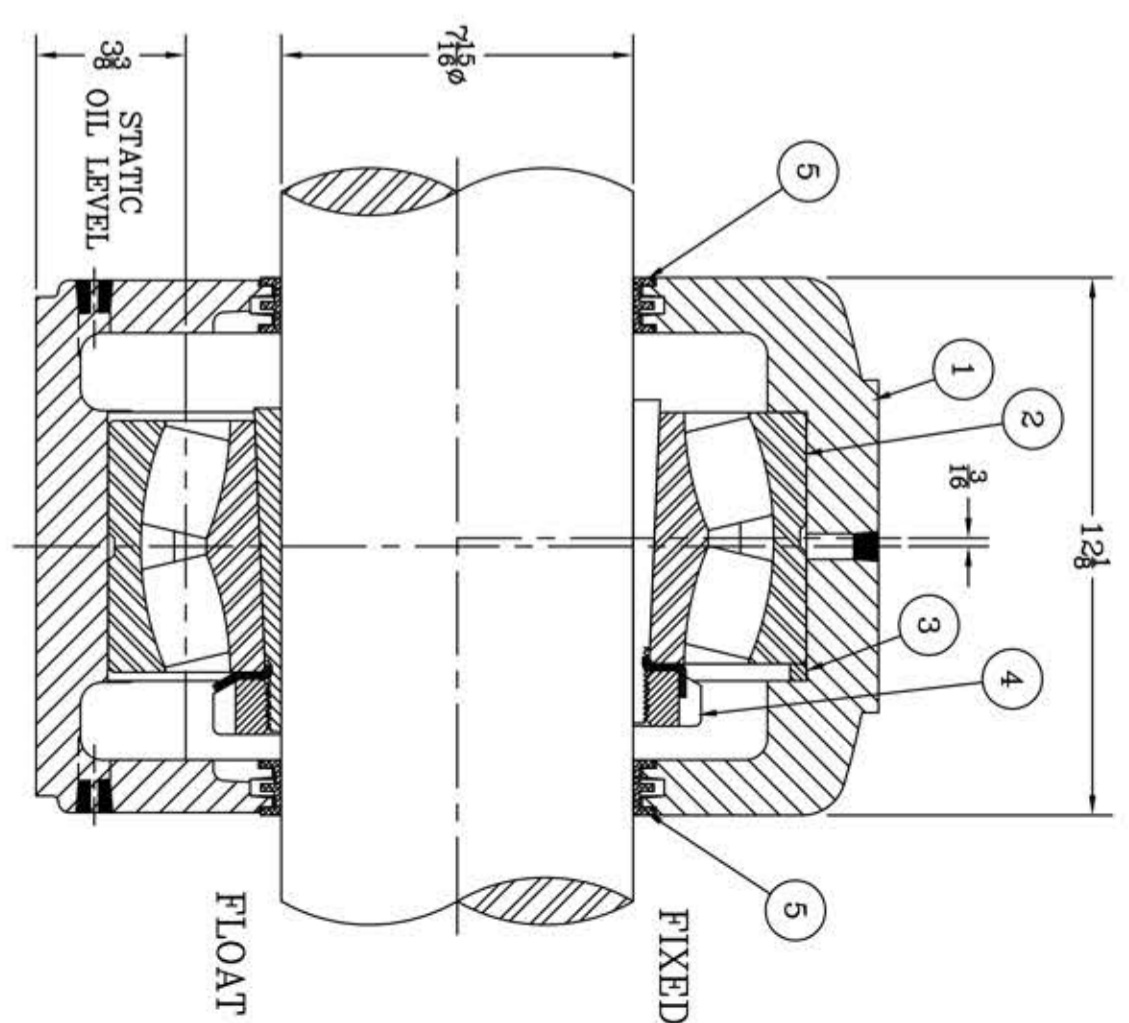
C-14612



(4) CORED HOLES FOR $\phi 1 \frac{1}{2}$ BASE BOLTS

TAPPED FOR $\frac{3}{8}$ -16 NC EYE BOLT

ITEM	DESCRIPTION	DETAIL	REQUIRED
1	HOUSING SDAF-544	C-15246	1 1
2	SPHERICAL ROLLER BEARING	22244K/W 33	1 1
3	STABILIZING RING SR-44-38	A-10612	1 0
4	ADAPTER SNW-44 07-15	B-24466	1 1
5	TRIPLE SEAL RING LER-236	A-13886	2 2
6	DOWEL	$\phi \frac{1}{2}$ x 1 LONG	2 2
7	CAP BOLT HEX. HEAD	$1 \frac{1}{8}$ -6 NC x 9 LONG	4 4
8	LOCKWASHER	$1 \frac{1}{8}$ SPLIT MED.	4 4
9	PIPE PLUG	$\frac{1}{2}$ -14 NPT	5 5



REDRAWN ON COMPUTER
AR per KAB
3-9-04

REVISIONS

SYMBOL	VALUE	DESCRIPTION
C	16	REVISIONS
D	32	
E	63	
F	125	
G	250	
J	500	
K	1000	

TOLERANCE: UNLESS OTHERWISE SPECIFIED

FRACTIONS $\pm 1/32$ " ANGLES $\pm 0^\circ 30'$

DECIMALS $\pm .005$ " WELD $\pm 1/16$ "

CASTING $\pm 1/16$ "

A.I.S.I. STANDARD FINISHES

AN ALCO INDUSTRIES COMPANY

ODESSA, TX. USA

SCALE 1 = 3

DATE 1/12/72

CHK.

ASSEMBLY DRAWING

ASSEMBLY NO.

DRAWN JC

DRAWING NO.

SDAF 22544 07-15

C-14612